



All Surfaces Concentric To Within .005 T.I.R.

REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:	<h1 style="text-align: center;">54T, 25P Sprocket</h1>			<h2 style="text-align: center;">Tiny-Clutch</h2> <h3 style="text-align: center;">Helander Products, Inc.</h3> <p style="text-align: center;">Clinton, Connecticut www.TinyClutch.com P = 860-669-7953 F = 860-669-6756</p>		
A	Redraw.	9/5/12	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm .010$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$						
			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS PROHIBITED.	A	1095	A			
				DRAWN BY: P3					
				MATERIAL: Steel		SCALE: 1:1			
					DATE: 9/5/2012	SHEET 1 OF 1			

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