

.187

Can Be Made From # 1663.

Material: Sintered 1020 Steel 6.5 Min. Density.

Remove Sharp Corners By Tumbling.

Finish: Black Oxide.

REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:	007 44 505 4	Tiny-Clutch
А	Redraw.	9/27/12	DIMENSIONS ARE IN INCHES	20T, 14.5°PA	iniy-Clutch
			TOLERANCES: FRACTIONAL ±.010 TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	Gear	Helander Products, Inc. Clinton, Connecticut www.TinyClutch.com
			PROPRIETARY AND CONFIDENTIAL		P = 860-669-7953 F = 860-669-6756
			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY		SIZE DWG. NO. REV
			REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER	DRAWN BY: P3	
			PRODUCTS, INC. IS PROHIBITED.	MATERIAL: See Note.	SCALE: 2:1 DATE: 9/27/2012 SHEET 1 OF 1