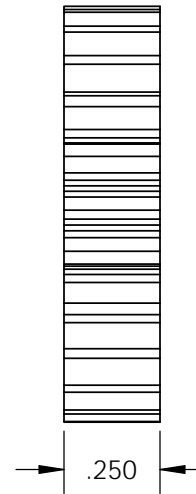


24 Tooth, 24 Ptich,
14.5° Pitch Angle,
1.000 Pitch Diameter



Can Be Made From 1831 Blank.

REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:	24T, 14.5°PA Gear		Tiny-Clutch	
B	Redraw.	3/6/14	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .010 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 FOUR PLACE DECIMAL ± .0005 CONCENTRICITY .005 T.I.R. MAX BREAK SHARP EDGES .005-.010	DRAWN BY: P3		Helander Products, Inc. Clinton, Connecticut www.TinyClutch.com	
			PROPRIETARY AND CONFIDENTIAL <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS STRICTLY PROHIBITED.</small>			SIZE A	DWG. NO. 1396
			MATERIAL: Steel	SCALE: 2:1	DATE: 3/6/2014	SHEET 1 OF 1	

5

4

3

2

1