

.005 Max.  
Corner Break  
Both Sides.

Ø .745  
Ref.

Ø .500<sup>+.002</sup><sub>-.000</sub>

12T, XL Pitch  
Timing Pulley

.394 (10mm)

Make From Stock Drive # A 6A 2M12XL20 Or Equal.

REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:			
A	Redraw.	9/25/12	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±.010 TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	<h1>12T, XL Pulley</h1>	<h2>Tiny-Clutch</h2>	
					<b>Helander Products, Inc.</b> Clinton, Connecticut <a href="http://www.TinyClutch.com">www.TinyClutch.com</a> P = 860-669-7953   F = 860-669-6756	
			<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS PROHIBITED.	DRAWN BY: P3	SIZE <b>A</b>	REV <b>A</b>
				MATERIAL: Aluminum	SCALE: 4:1	DATE: 9/25/2012

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