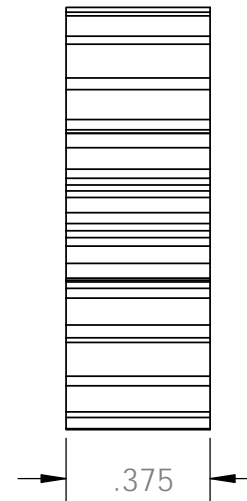


20 Tooth, 20 Pitch,
14.5° Pitch Angle,
1.000 Pitch Diameter.



Can Be Made From #1835.

REV	DESCRIPTION	DATE	UNLESS OTHERWISE SPECIFIED:	20T, 14.5°PA Gear			Tiny-Clutch Helander Products, Inc. Clinton, Connecticut www.TinyClutch.com P = 860-669-7953 F = 860-669-6756		
B	Redraw.	9/27/12	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm .010$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$						
			PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HELANDER PRODUCTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HELANDER PRODUCTS, INC. IS PROHIBITED.	A	1663	B			
				DRAWN BY: P3					
				MATERIAL: C1213 or Ledloy		SCALE: 2:1			
					DATE: 9/27/2012	SHEET 1 OF 1			